



TECHNICAL DATA SHEET

DECOdur B018K4

PROPERTIES		STANDARD	UNIT	TYPICAL VALUES
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PHYSICAL & THERMAL

Density		ISO 1183	g/cm ³	1,44
Melting Point		DSC	°C	225
Mold Shrinkage (average)		ISO 294-4	%	1,4 - 1,8
Moisture Absorption (water immersion)	23oC - 24h	ISO 62	%	0,06
Melt Flow Index		ISO 1133	g/10min	-
Vicat Softening Temperature B	9,8 N	ISO 306	°C	190
Heat Deflection Temperature	0,45 MPa	ISO 75-2	°C	175
Heat Deflection Temperature	1,81 MPa	ISO 75-2	°C	70
Heat Resistance / Ball test		IEC 335-1 IEC 60695-10-2	°C	> 165
Continuous Use Temperature (without load)		IEC 60216	°C	130

MECHANICAL

Tensile Strength at Yield		ISO 527	MPa	-
Tensile Strength at Break		ISO 527	MPa	50
Tensile Modulus		ISO 527	MPa	3500
Tensile Strain at Yield		ISO 527	%	3,5
Tensile Strain at Break		ISO 527	%	8
Izod - Notched Impact Strength		ISO 180/A	KJ/m ²	3,5
Izod - Unnotched Impact Strength		ISO 180/U	KJ/m ²	30

ELECTRICAL & FLAME RETARDANCY

Comparative Tracking Index (CTI)		IEC 60112	V	600
Flammability	3,2 /1,6 / 0,8 mm	UL 94	-	HB
Burning Rate		ISO 3795	mm/min	<100
Glow Wire Flammability Index	GWFI - 2 mm	IEC 60695-2-12	°C	650

Molding conditions (suggested)

Drying Temperature > 3 h / 100 - 110 °C	Molding temperature 235 - 260 °C	Mold temperature 70 - 90 °C
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The information contained herein are supplied in good faith and given purely as an indication. Properties should be carefully evaluated for all projects requirements. Unless otherwise posted this product is not suitable for food and/or medical application and use. They shall not be considered in any way as a formal commitment or warranty on our part especially in case of improper use of our products from third parties.

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